



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.8511

Job Sheet 168629



Part No: 647.8511

Job Qty: 10 ea

Part Name: Insert



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/20/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

REV: N/C

Bill of Materials

Job Routing

Part Op 100 - 1-Turn as per Folio FA596 Rev: _____ & Dwg 647.8500 Rev: _____
 Descriptions: 122 - ISSUE PO: 38876 *Passivate Per Mil-5* **DAS 13** *soak Type C (groupe Altech)*
 130 - LOCATION: WA001
DEC 18 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R0.625	0	26	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only ☐



Work Order

Part

NCR

Date:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Enviro
Do
Equip/
Handli
N
Internal Tri
Tribal Kno

DART
AEROSPACE

S018158



Insert

PART NO: 647.8511
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/06/17
Job No: 168629

Ther

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE

S018158



Insert

PART NO: 647.8511
Revision:
Operation: Outsource
Change No:

Mfg Date: 12/06/17
Job No: 168629

Engineering

Quality

Other

(QS1042) Approval

Completed By

Hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Positioned Wrong
Outside Dimensions
Over/Under tolerance
Part Incorrect
Part Lost/Missing
Part Moved
Drawing
Finish
Mistread
Turning Sequence

Term
Set-
BOB
Brof
Insf
Cor
Col
Cut

Instructions Incomplete/Unclear
Drill Holes

Fit/Function
Misaligned/off center

Wave/Twist in Tube
Marks/Chatter

Product Improvement
Process Improvement
Manufacturing Process

LOA

Substation
Past Expiry Date
Misidentified

OTHER:



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038576

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO038576

PO Date: 12/6/17

Due Date: 12/20/17

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Baker, DianePhone:
dbaker@dartaero.com

E-MAILED

DEC 18 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

DEC 18 2017

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	166654	RB T101338-3	Jack Screw -Issue P/O to Groupe Altech: P/O _____ -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow - Certificate of Conformity is required	Firmed	12/20/17	6 pcs	0 pcs	6 pcs	\$25.00/pcs	\$150.00
2	168629	647.8511	Insert -Issue P/O to Groupe Altech: P/O _____ -Passivate, MIL-S-5002 TYPE 6 AS PER DWG - Certificate of Conformity is required	Firmed	12/20/17	10 pcs	0 pcs	10 pcs	\$4.545454/pcs	\$45.45
3	167623	SK145-0115-20	Clamp Bar ISSUE P/O: _____ PASSIVATE AS PER DWG ACCORDANCE WITH ASTM A967 C OF C IS REQUIRED	Firmed	12/8/17	12 pcs	0 pcs	12 pcs	\$4.545454/pcs	\$54.55
4	169330	8812827000	Extractor Black oxide finish, MIL-C-13924C Class 1	Firmed	12/20/17	10 pcs	0 pcs	10 pcs	\$10.00/pcs	\$100.00
5	169276	RBW6505G00831-3G-19	Swivel Base -Issue P/O to Groupe Altech: P/O _____ -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow - Certificate of Conformity is required	Firmed	12/20/17	1 pcs	0 pcs	1 pcs	\$25.00/pcs	\$25.00

PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	169118	RB6795635-1	Sleeve -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	12/20/17	2 pcs	0 pcs	2 pcs	\$10.00/pcs	\$20.00
										Grand Total: \$395.00

2x

Order Notes

Procurement Quality Clauses
 A005 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material identification (as applicable)

 A022 Apical Processing
 A024 process certifications
 A026 certification of material conformance

 A041 quality management system
 A042 dart notification by supplier
 A043 retention of quality documents

 A048 counterfeit parts avoidance, detection, mitigation and disposition program

 A049 supplier awareness

CL

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/18/17 8:09 AM dart.lavoie.chantal

22-12-17
mz



Certificat de Conformité / Certificate of Compliance

(005339-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

005339- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.		
20-Dec-2017		Jessie Boisvert				038576		
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBT101338-3 Rev.	RBT101338-3 01 -CAD YELLOW 500 [CADMIUM YELLOW 500] QQ-416, TYPE II, CLASS II: CADMIUM YELLOW ***	CADMIUM CH	6	6	0	0	0
2	647.8511 Rev.	647.8511 01 -PASSIVATION-BICHROMATE [PASSIVATION BICHROMATE]	PASSIVATION CH	10	10	0	0	0
3	SK145-0115-20 Rev.	SK145-0115-20 01 -PASSIVATION- #3 [PASSIVATION #3] SPÉC: ASTM A967 C OF C *** SPÉC: AS PER DRAWING ***	PASSIVATION CH	12	12	0	0	0
4	881287000 Rev.	881287000 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924: Black Oxide Coating ***	BLACK-OXIDE CH	10	10	0	0	0
5	RBW6505G00831-3G-19 Rev.	RBW6505G00831-3G-19 01 -CAD YELLOW 500 [CADMIUM YELLOW 500] QQ-416, TYPE II, CLASS II: CADMIUM YELLOW ***	CADMIUM CH	1	1	0	0	0
6	RB6795635-1 Rev.	RB6795635-1 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924: CLASS 1 ***	BLACK-OXIDE CH	2	2	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

JB

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.